

Hospitality Casegoods SAMPLER



**Riss &
Associates
Hospitality
Furnishings**

NAPA VALLEY

RISS & ASSOCIATES HOSPITALITY FURNISHINGS

Typical Manufacturing and Construction Methodologies

Top Construction

- High Pressure Laminate top with balance backer
- ¾" or 1" Particle board core
- Solid Wood Lumber banded on 3 or 4 sides
- Stained and Lacquered on all exposed wood surfaces

Face Frame Construction

- Side Styles Solid Wood
- Rails Solid Wood
- Applied Moldings Solid Wood

General Assembly

- Tops Glued and Pocket Screwed to Sides, Strong Backs and Face Frame
- Sides & Shelves Doweled, Glued Pocket Screwed or turnbuckled
- Drawer Fronts Screwed to Drawer Box
- Strong Backs Glued and Pocket Screwed
- Toe Moldings Glued Stapled or Screwed to Box
- Face Frames Glued and Pocket Screwed to Box

Drawer Construction

- Drawer Front Solid Wood or 5/8" Melamine where applicable
- Drawer Box ½" Melamine or ½" Baltic Birch where applicable
- Drawer Bottoms ¼" Melamine or Baltic Birch where applicable
- Drawer Guides 16" enamel coated, 75lb ANSI Rated, Positive Stop, Bottom Mounted for extra support
- Drawer sides are rabbeted on end to receive front and back
- Front and backs are glued and nailed to sides with ¼" bottoms being glued and stapled to all sides, fronts and backs

Table Construction

- Solid Wood Skirts and Table legs
- Metal Corner Brackets with Hanger Bolt
- Typical High Pressure Laminate tops with Wood Edges attached to Skirts with Pocket Screws
- Skirts and Legs are Doweled and pocket screwed

Alpine



Cahutta



Lexington



Gramercy



Manchester



Napa Valley



Valencia

